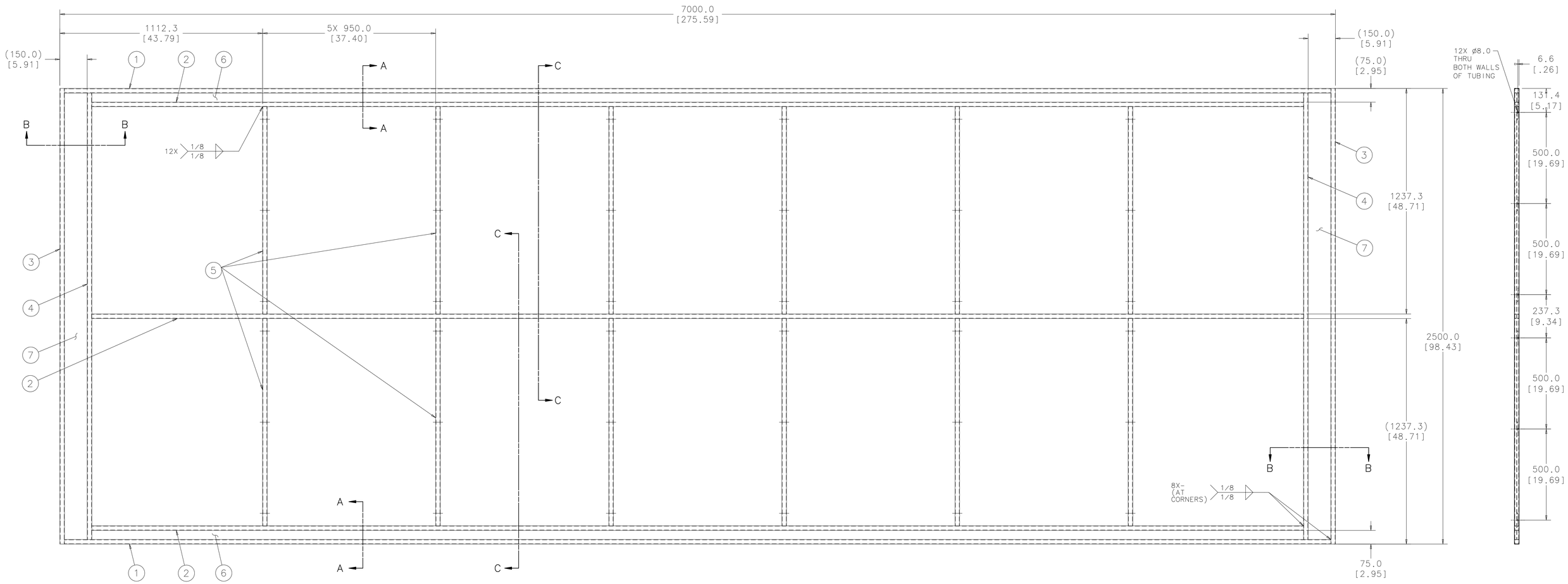
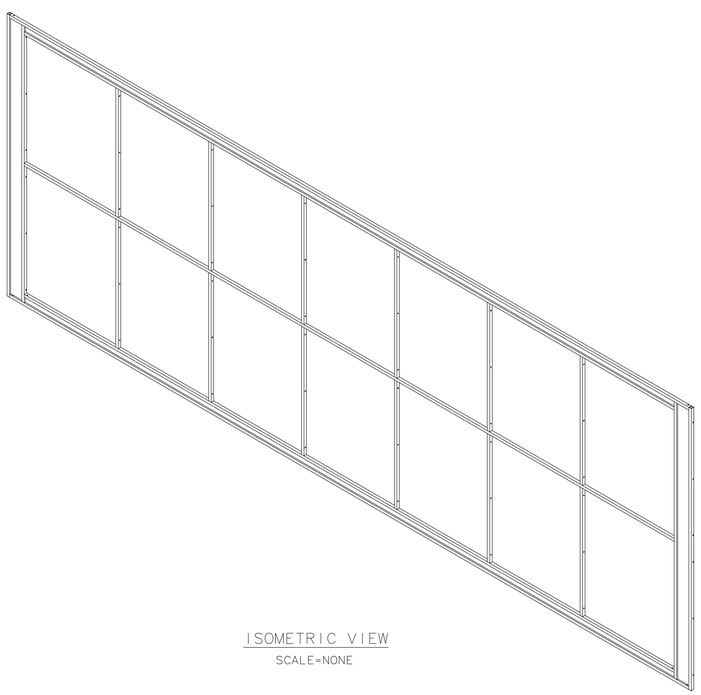
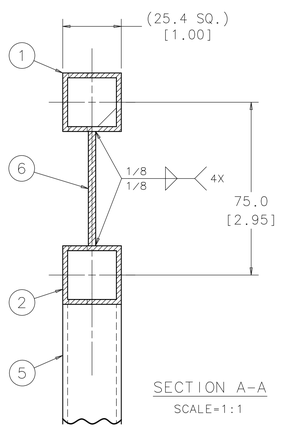
REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE





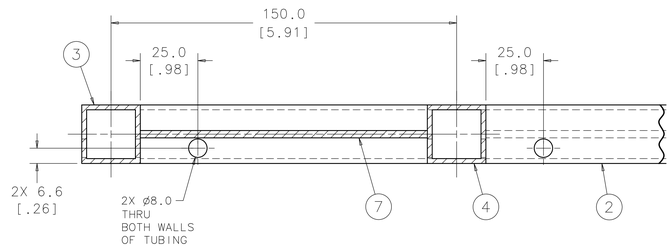
ISOMETRIC VIEW

SCALE=NONE



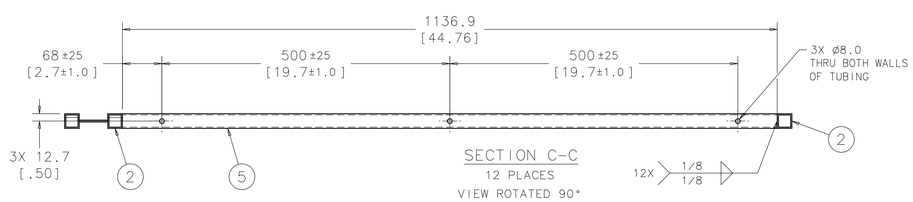
SECTION A-A

SCALE=1:1



SECTION B-B

SCALE=1:1



SECTION C-C

12 PLACES

VIEW ROTATED 90°

SCALE=1:4

ITEM	PART NO.	DESCRIPTION OR SIZE	QTY.
7	COML	PLATE, 1/8" THK. x 124.6 mm x 2949.2 MM LG., ST.STL..	2
6	COML	PLATE, 1/8" THK. x 49.6 MM x 6649.2 MM LG., ST.STL.	2
5	COML	TUBING, 1.00" SQ. x .083" WALL, x 1386.9 LG., ST.STL.	12
4	COML	TUBING, 1.00" SQ. x .083" WALL x 2949.2 MM LG., ST.STL.	2
3	COML	TUBING, 1.00" SQ. x .083" WALL x 3000.0 MM LG., ST.STL.	2
2	COML	TUBING, 1.00" SQ. x .083" WALL x 6649.2 MM LG., ST.STL.	3
1	COML	TUBING, 1.00" SQ. x .083" WALL, x 6949.2 MM LG., ST.STL.	2

PARTS LIST

UNLESS OTHERWISE SPECIFIED			ORIGINATOR	R.RUCINSKI	22-APR-2010
.XX	.XXX	ANGLES	DRAWN	P.POLL	22-APR-2010
± 1.6	± ---	± 1°	CHECKED		
			APPROVED		

1. BREAK ALL SHARP EDGES 1.6 MAX.
2. DO NOT SCALE DRAWING.
3. DIMENSIONS BASED UPON ASME Y14.5M-1994
4. MAX. ALL MACH. SURFACES 6.3
5. DRAWING UNITS: METRIC

USED ON: ME-466876

MATERIAL: SEE PARTS LIST ABOVE

FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

LBNE WIRE CHAMBER FRAME ASSEMBLY FRAME WELDMENT

SCALE	DRAWING NUMBER	SHEET	REV
1:8 & NOTED	9219.000-ME-466876	1 OF 1	

CREATED WITH : Ideas12NXSeries GROUP: PPD/MECHANICAL DEPARTMENT